

Pavement Number - PN -

Acknowledgements

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Pavement Number (PN) Design

Structural Number on Steroids

- Robust and easy to use
- Develop clear, strong links to field testing (material classification) and specifications
- First version 2008, update 2020
- Data Sets
 - 69 field sites
 - SATCC and TRH4 Catalogues
 - Construction, maintenance & performance information



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Pavement Number (PN)

- Structural Number
 - Modified with **rules of thumb**
- Relies on “accurate” **Material Class** input
- **Calibrated & validated**
 - Field data
 - Catalogues of design
 - Experience

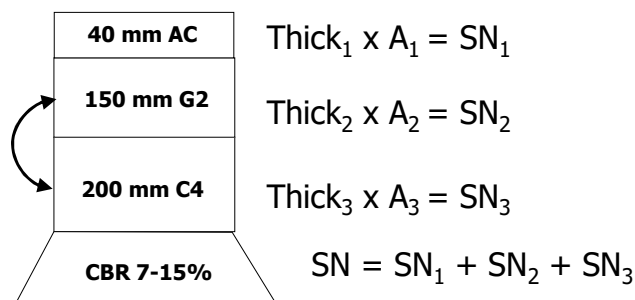
NEW



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Disadvantages of SN Approach

- Non-uniqueness of the index
 - Switching base and subbase give same SN
- Insensitivity to placement of weak layers



These limitations are overcome by incorporating design *rules of thumb* that make the SN more “intelligent”.

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Rules of Thumb: General

- Structural capacity is a function of:
 - The combined **long-term load spreading** of all pavement layers
 - Relative **quality of subgrade**
- Subgrade quality is the point of departure for design
- The type and quality of the **base layer** is critical

Says Who?

- *Established knowledge in guidelines and textbooks*
- *Trends in well established design catalogues (TRH4)*
- *Trends in LTPP and HVS section performance*



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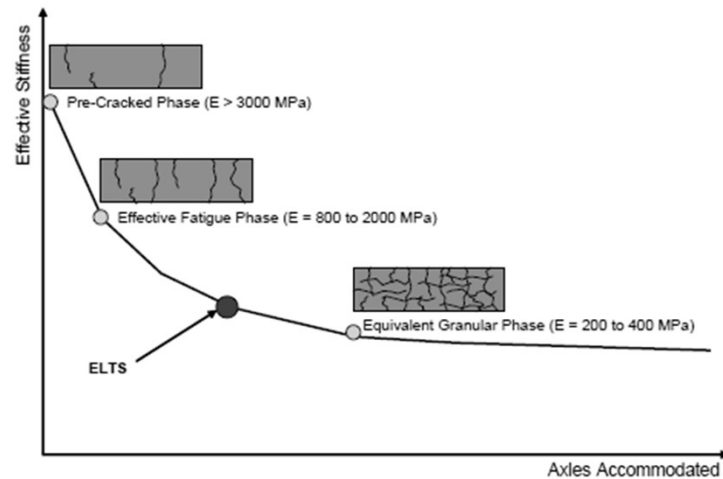
Rules of Thumb: Layers

- Effective Long Term Stiffness (ELTS)
- Modular Ratio
- Maximum Allowable Stiffness
 - *Predetermined based on Material Class*
- Base Confidence Factor



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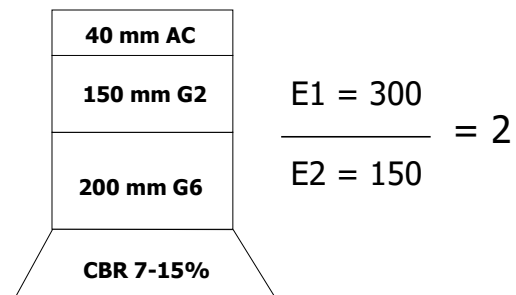
Effective Long Term Stiffness (ELTS)



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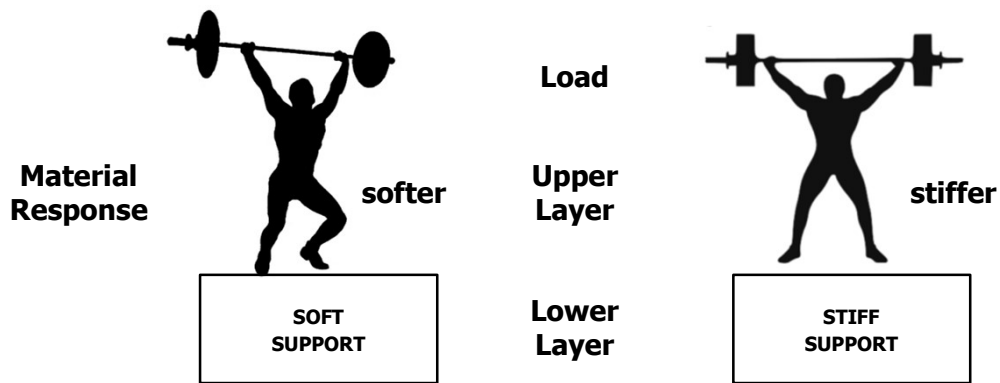
Modular Ratio

- The stiffness of one layer as a ratio of the layer underneath



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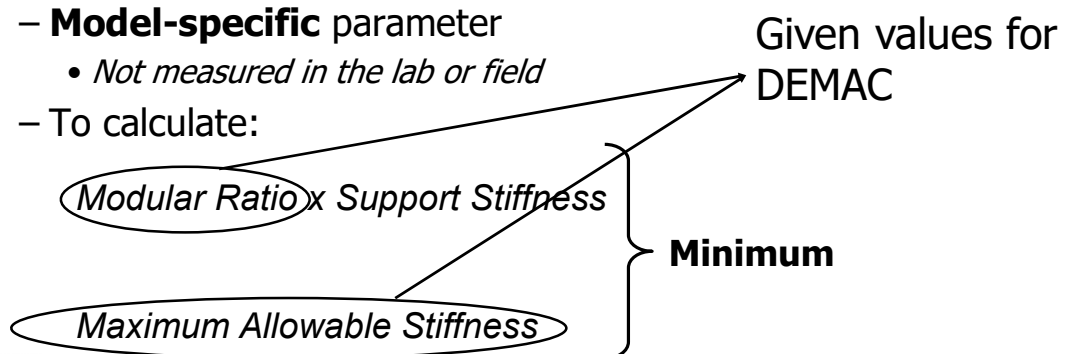
Pavement Balance



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Effective Long Term Stiffness (ELTS)

- Represents the **average stiffness** of the material over the design life
- Depends on the **material type/quality**
- **Model-specific** parameter
 - *Not measured in the lab or field*
- To calculate:



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Quality of Base Material

- Base Confidence Factor (BCF)
 - *Suitability of material to serve as a base layer*
- Ensures poor designs are disqualified



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Material Class	Thickness Limits	Modular Ratio	Max Allow. Stiffness	Base Confidence
Asphalt surfacing	20 - 100	4	2000	1
Asphalt base	20 - 200	4	1500	1
Seals	10	2	1000	N/A
BSM1	100 - 300	3	700	1
BSM2		2	600	0.7
G1	100 - 150	3	600	1
G2	100 - 200	2	450	0.8
G3		1.8	400	0.7
G4	100 - 300	1.8	375	0.2
G5		1.8	350	0.1
G6		1.8	250	-2
G7	100 - 350	1.7	140	-2.5
G8		1.6	100	-3.0
G9		1.4	90	-4.0
G10		1.2	70	-5.0
C3	100 - 350	4	500	0.6
C4		3	400	0.4
EG4	100 - 350	2	400	0.2
EG5		1.8	300	0.2



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Climate Adjustment (Thorntwaite/Weinert)



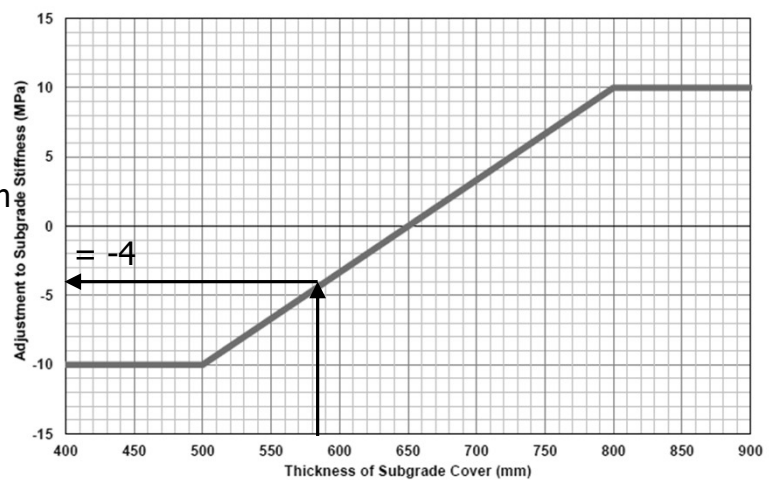
Climate	Adjustment Factor
Wet	0.6
Moderate	0.9
Dry	1.0

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Quantifying the Subgrade

Mat class	Thick
Seal	10
BSM2	200
C4	200
G6	180
G7	N/A

= 590 mm

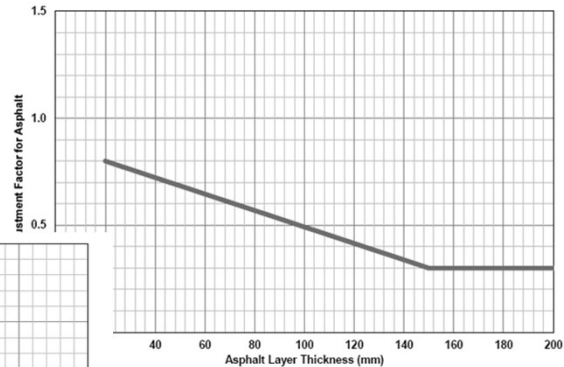
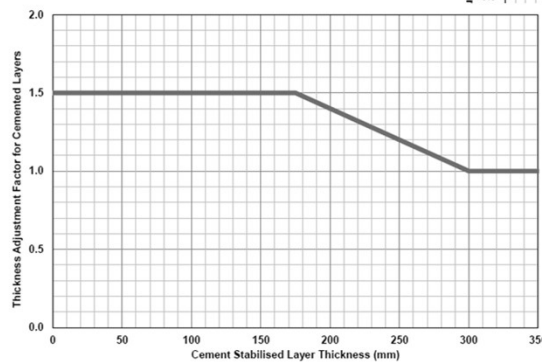


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Thickness Adjustment Factors

– Stabilised layers

- *Asphalt surfacings and bases*
- *BSMs*
- *Cemented layers*



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Five Layer Limit

- Pavement must have 5 layers
- Surfacing must be modelled separately
- If have got 4 layers or less
 - Add selected layer(s) 150 mm thick of same material class as subgrade
- If have more than 5 layers
 - Start with combining below subbase
 - Material class should be that of the thicker layer
 - If layers same thickness then use lower material class
 - If combine with subgrade, then assign material class of upper layer to new subgrade
 - Thickness limits must not be exceeded



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How Does the PN Work?

1. Determine **subgrade stiffness** based on material class
2. Adjust subgrade stiffness for **climate** and **cover depth**
3. For each layer, determine the **Modular Ratio** and **Maximum Allowed Stiffness** based on material class
4. Work up from the subgrade and determine the **ELTS** of each layer
5. Adjust base stiffness using **BCF**
6. For **stabilised materials**, adjust ELTS based on thickness
7. Multiply thickness and ELTS for each layer and sum to obtain **PN**



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Example, Moderate Region

1. Material Classes

150 mm BSM2
200 mm C4
180 mm G6
150 mm G7 CBR 7-15%

2. Determine subgrade stiffness
3. Adjust for climate
4. Adjust for cover

5. Assign modular ratio's and max stiffness

MR = 2.5, $E_{Max} = 600$
MR = 3, $E_{Max} = 400$
MR = 1.8, $E_{Max} = 250$
118 MPa

6. Calculate Layer ELTS Values

ELTS = 600, BCF = 0.7 Thickness Adj = 1.0
ELTS = 400 Thickness Adj = 1.4
ELTS = min(212, 250) ELTS = 212
118 MPa

6. $ELTS = \min(E_{support} * MR, E_{max})$

7. Layer PN = thickness * ELTS

8. $PN = \sum \text{layer PN}$



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PN 2009 - Issues

- 20 actual pavement structures, heavy reliance on TRH4 catalogue
- Over contribution of asphalt
- Under contribution of cemented materials
- Asphalt surfacing
 - Limited to < 50 mm
- No asphalt bases
- Increase in PN, no increase in life
- Limited to 30 MESA



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~~PN 2009~~ 2020

- ~~20~~⁶⁹ actual pavement structures, ~~heavy reliance on TRH4 catalogue~~ 9 different combinations of pavement structures, plus asphalt and seal surfacings
- Over contribution of asphalt ✓
- Under contribution of cemented materials ✓
- Asphalt surfacing ✓
 - Limited to < 50 mm 20 – 100 mm
- No asphalt bases ✓ 20 – 200 mm
- Increase in ~~PN~~, no increase in life ✓ New Frontier Curve
- Limited to ~~30~~ MESA ✓ 40 MESA



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PN 2020 – What Else is New?

- **Thickness adjustment factor for stabilized layers**

- Asphalt
- Cemented
- BSMs
- Effect of empirical method

- **Materials**

- Asphalt bases
- EG 4 & 5

- **Seals are 10 mm thick**

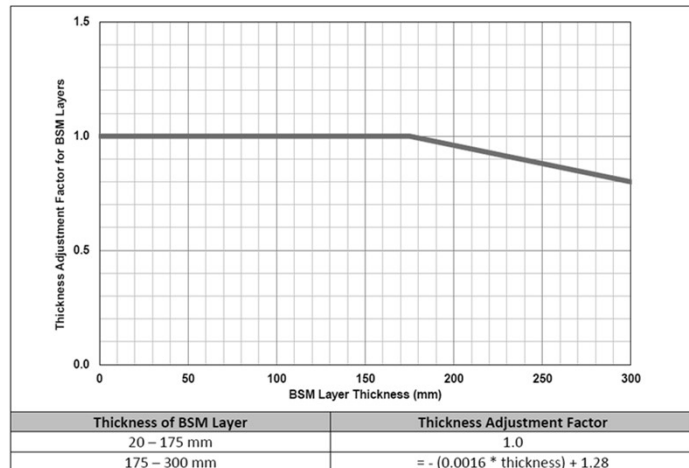


Figure C.6 Thickness Adjustment Factor for BSM Layers

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PN Example

Subgrade class	G7
Initial stiffness	
Climate	Moderate
Climate adj	
Cover depth	
Cover adj.	
SG ELTS	

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10							
BSM2	200							
C4	200							
G6	180							
G7	N/A							



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	
Cover adj.	-4
SG ELTS	

Design equivalent material class	Stiffness value (MPa)
G6 or better	250
G7	140
G8	100
G9	90
G10	70

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A			N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	
Cover adj.	-4
SG ELTS	

Climate / Weinert N value	Adjustment factor
Wet (N < 2)	0.6
Moderate (N = 2 to 5)	0.9
Dry (N > 5)	1.0

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A			N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	
Cover adj.	-4
SG ELTS	

DEMC	BSM1	BSM2
Modular Ratio	3.0	2.5
Max Allowed Stiffness	700	600
BCF	1.0	0.7
Thickness limit	100 to 300 mm	100 to 300 mm

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A			N/A	

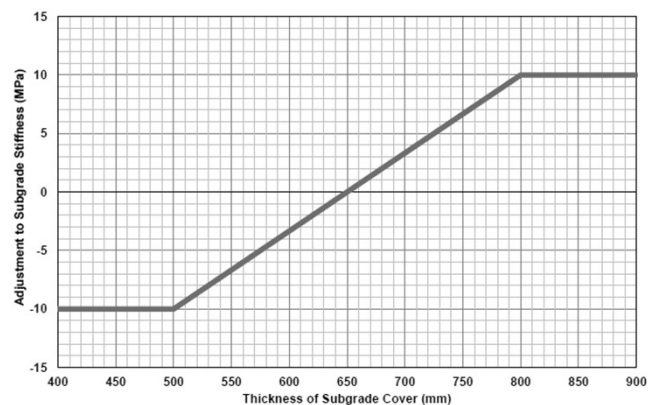


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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A			N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

$$140 * 0.9 - 4 = 122$$

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A			N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250			N/A	
G7	N/A		N/A	N/A	122		N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

Calculation of ELTS

$$122 * 1.8 = 220$$

$$220 < 250$$

max, 220

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000			N/A	
BSM2	200	✓	2.5	600		0.96	0.7	
C4	200	✓	3	400		1.40	N/A	
G6	180	✓	1.8	250	220		N/A	
G7	N/A		N/A	N/A	122		N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000	1000		N/A	
BSM2	200	✓	2.5	600	600	0.96	0.7	
C4	200	✓	3	400	400	1.40	N/A	
G6	180	✓	1.8	250	220		N/A	
G7	N/A		N/A	N/A	122		N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

Calculation of layer PN

$$(600 * 200) / 10000 * 0.96 * 0.7 = 8.1$$

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000	1000		N/A	
BSM2	200	✓	2.5	600	600	0.96	0.7	8.1
C4	200	✓	3	400	400	1.40	N/A	
G6	180	✓	1.8	250	220		N/A	
G7	N/A		N/A	N/A	122		N/A	



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PN Example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000	1000		N/A	1.0
BSM2	200	✓	2.5	600	600	0.96	0.7	8.1
C4	200	✓	3	400	400	1.40	N/A	11.2
G6	180	✓	1.8	250	220		N/A	4.0
G7	N/A		N/A	N/A	122		N/A	Σ 24.2



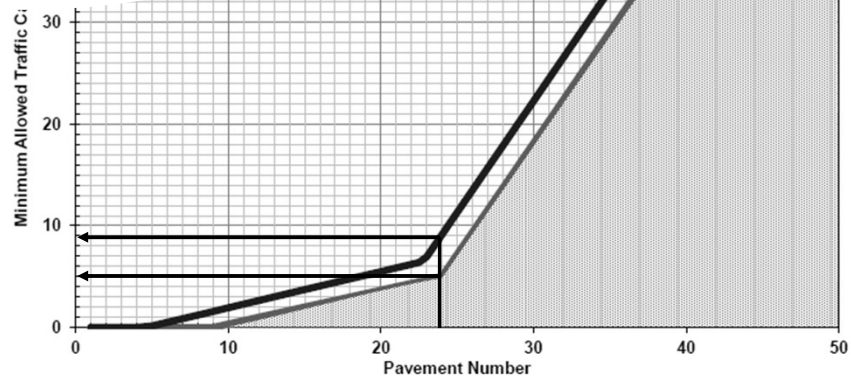
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Design Criteria

NEW

Not a transfer function

Rather, design frontier



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PN example

Subgrade class	G7
Initial stiffness	140
Climate	Moderate
Climate adj	0.9
Cover depth	590
Cover adj.	-4
SG ELTS	122

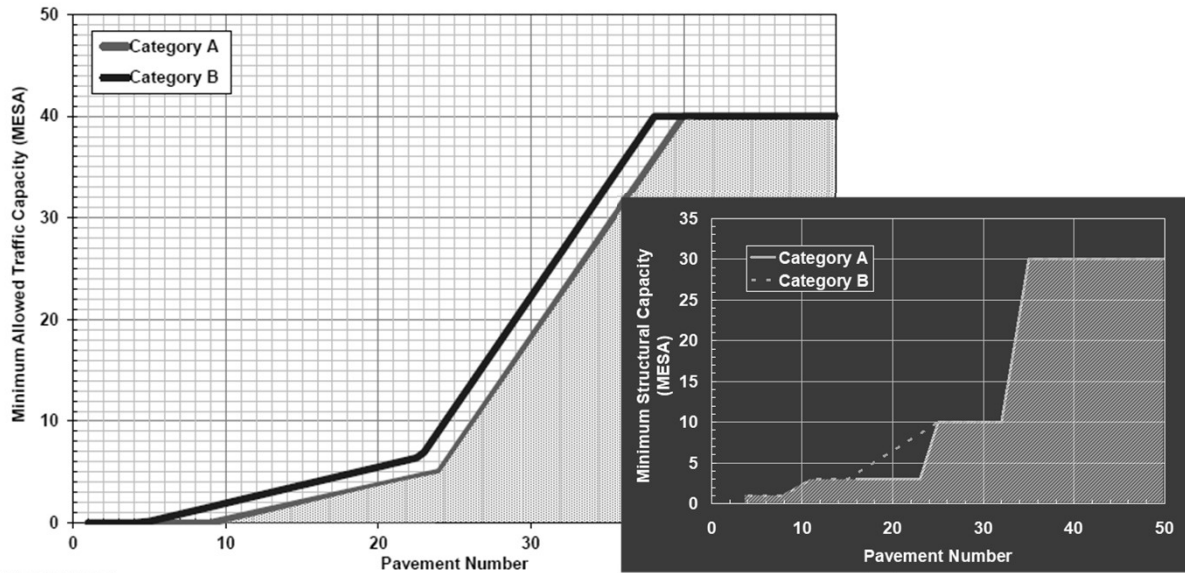
Cat A	5.5
Cat B	9.6

Mat class	Thick	T check	MR	Max E	ELTS	Thick adj	BCF	Layer PN
Seal	10	10	2	1000	1000		N/A	1.0
BSM2	200	✓	2.5	600	600	0.96	0.7	8.1
C4	200	✓	3	400	400	1.40	N/A	11.2
G6	180	✓	1.8	250	220		N/A	4.0
G7	N/A		N/A	N/A	122		N/A	Σ 24.2



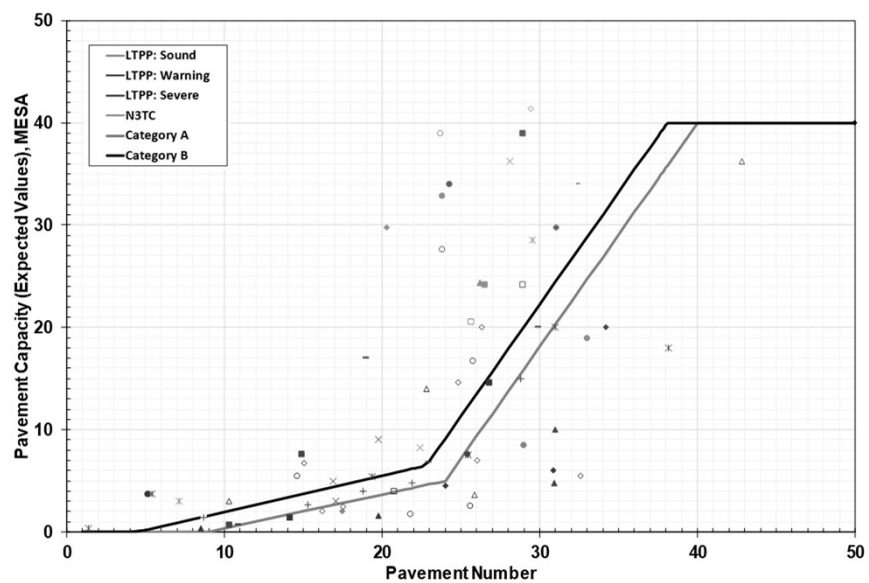
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Design Criteria



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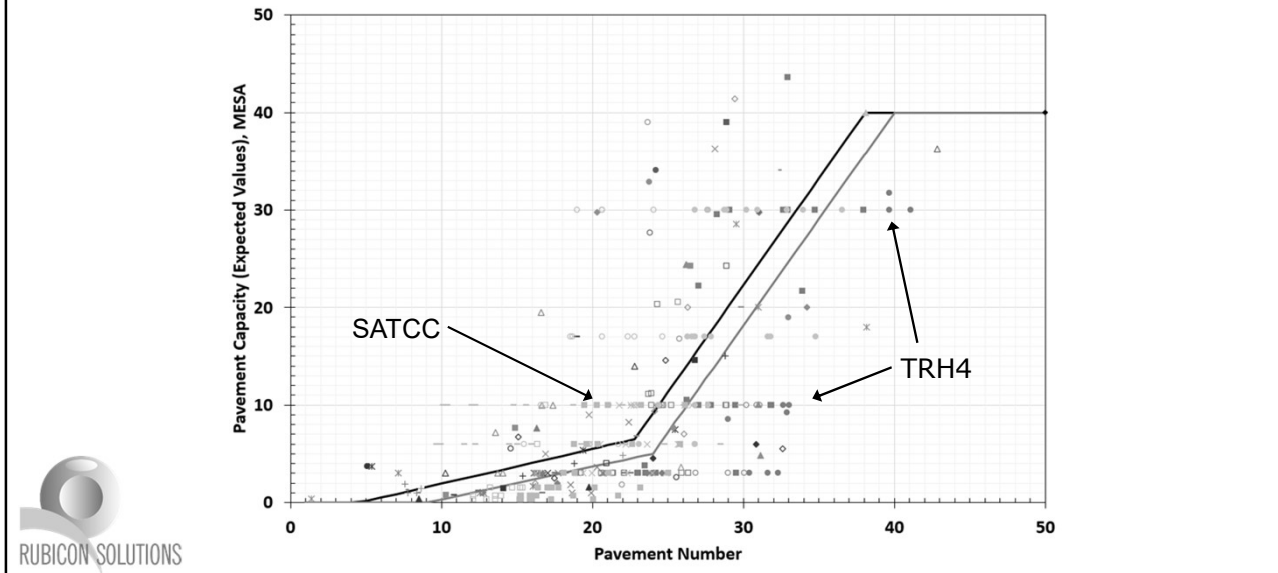
Calibration



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PN - FRONTIER CURVE UPDATE

Calibration



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Remarks

- Simple method, easy to understand and use
- Valid for most SA materials
- Robust, and cannot be easily manipulated
- Utilizes well known rules of thumb
- Results in balanced pavements
- Well and explicitly validated with TRH4, LTPP and HVS datasets
- Requires Material Class as design inputs
- System rigidity may limit application



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Hulle moet regtig die goed bietjie moeiliker maak !

